



# EZ PEEL ONE STEP

## TRANSFER INSTRUCTIONS

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|   |   |   |   |
|---|---|---|---|
|  |  |  |  |
| OKI<br>WHITE<br>TONER   | 330°F<br>340°F  | 35 sec.<br>30 sec.  | 6-8<br>med-high<br>pressure   |

### For DigitalHeat FX OKI 920WT, 8432WT and 9541WT

The **DigitalHeat FX EZ Peel One Step** transfer paper is self-weeding and there is no need to trim the paper. It is a one-step transfer paper (no marry step) that works on various **white and light-colored garments** such as cotton, cotton blends, 100% polyester and leather. It is designed to transfer isolated full color graphics, letters and numbers and offers brilliant colors and soft hand without leaving any background coating film.

*\*NOTE: This paper is not recommended for dark colored garments or solid photographs. White toner cartridge must be used to obtain optimal results\**

**Pre-heat your heat press to 330°-340°F.  
Adjust the pressure to medium-high (6-8 on the Hotronix Fusion).**

## STEPS

### PRINTING

1. Load the **EZ Peel One Step** transfer paper into the multi-purpose tray of your printer with the coated, glossy side face up (labeled side face down). Adjust the guides if necessary.
2. Import your graphic into the **Print Optimizer software**.
  - a. **Settings for the DFX 8432WT Printer:**
    - i. 11 x 17 Print Mode
    - ii. Mirrored
    - iii. Media Type: Bond
    - iv. Media Weight: Ultra Heavy 1
    - v. Coverage Percentage: 200%
  - b. **Settings for the DFX 9541WT Printer:**
    - i. 11 x 17 Print Mode
    - ii. Mirrored
    - iii. Media Type: Labels
    - iv. Media Weight: Ultra Heavy 2
    - v. Coverage Percentage: 200%
3. Make any necessary adjustments to the graphic and then **PRINT**.

## TRANSFER

Ensure your heat press is **pre-heated before you begin** the transfer process.

4. Lay your garment on to the bottom platen of the heat press and pre-press the garment for 10-15 seconds to remove any wrinkles and moisture. Re-test the pressure with the garment on the bottom platen to ensure it is still correct.
5. Lay the transfer **printed side down** on top of the garment on the bottom platen of the heat press.
6. Cover the transfer with a finishing sheet/parchment paper.
7. Close the heat press and press based upon the following parameters:
  - a. **330°F for 35 seconds** -OR-
  - b. **340°F for 30 seconds**
8. When time is up, open the heat press and remove the finishing sheet/parchment paper. Peel the transfer paper away **within 4-8 seconds of opening the heat press**.
9. Once you have peeled the transfer paper away, cover the graphic with a finishing sheet/parchment paper and press the garment again for 15-30 seconds to finish the garment.

## WASH INSTRUCTIONS

- Max. wash at 104°F inside out.
- Do not tumble dry.
- Do not bleach.
- Do not iron the transferred area directly. Cover the image with a finishing sheet/parchment paper.

*Temperatures in Fahrenheit are given as approximate values. All information is based on findings obtained through internal testing using the Hotronix Fusion heat press. Because of the high number of factors which can have an effect during handling and application, further customer testing may be required.*

**Questions? Contact our DigitalHeat FX Support Team today.**

**Phone: 877-793-3278**

**Email: [support@coldesi.com](mailto:support@coldesi.com)**

**Open a ticket: <https://support.coldesi.com/open-a-ticket/>**