

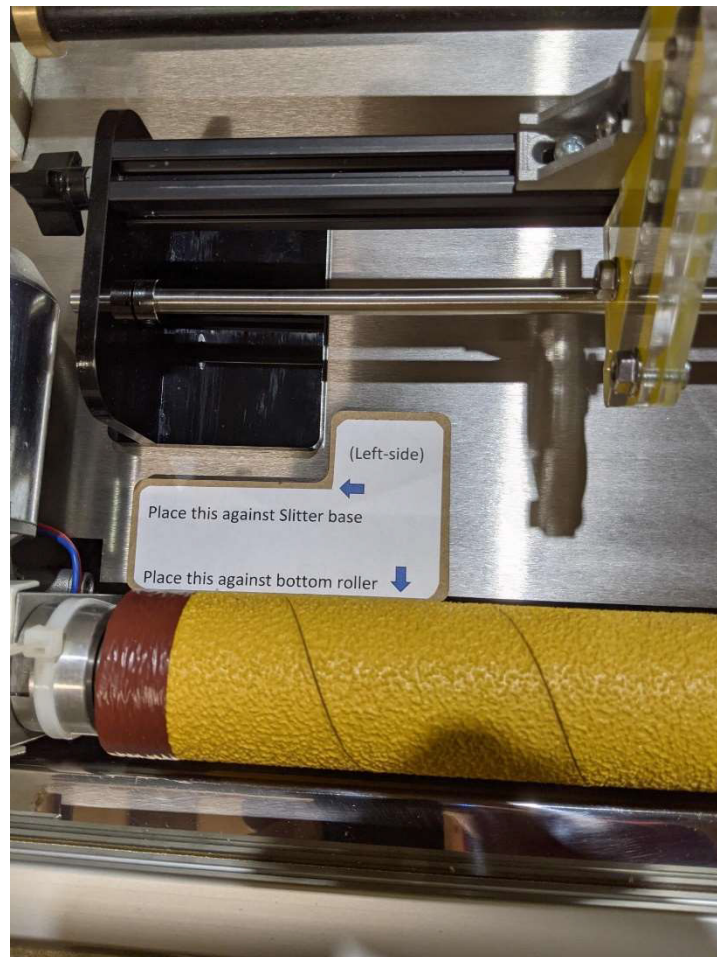
GEMFix - Vertical Blade Installation

WIPE TOP DECK OF GEMFIX WITH ISOPROPYL
ALCOHOL



*ATTN: SHARP OBJECTS AHEAD, BE CAUTIOUS

PLACE CARDBOARD CUT-OUTS AGAINST YELLOW ROLLERS, FOLLOWING ARROW DIRECTIONS

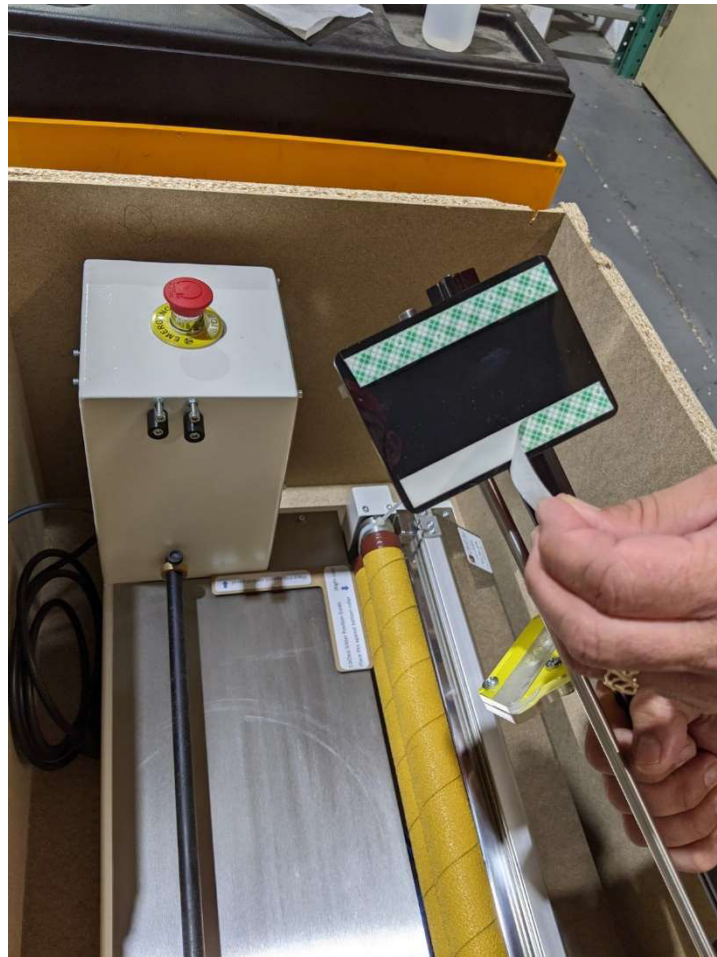


RIGHT EDGE OF CARDBOARD LAYS AGAINST THE
CONTROL BOX**



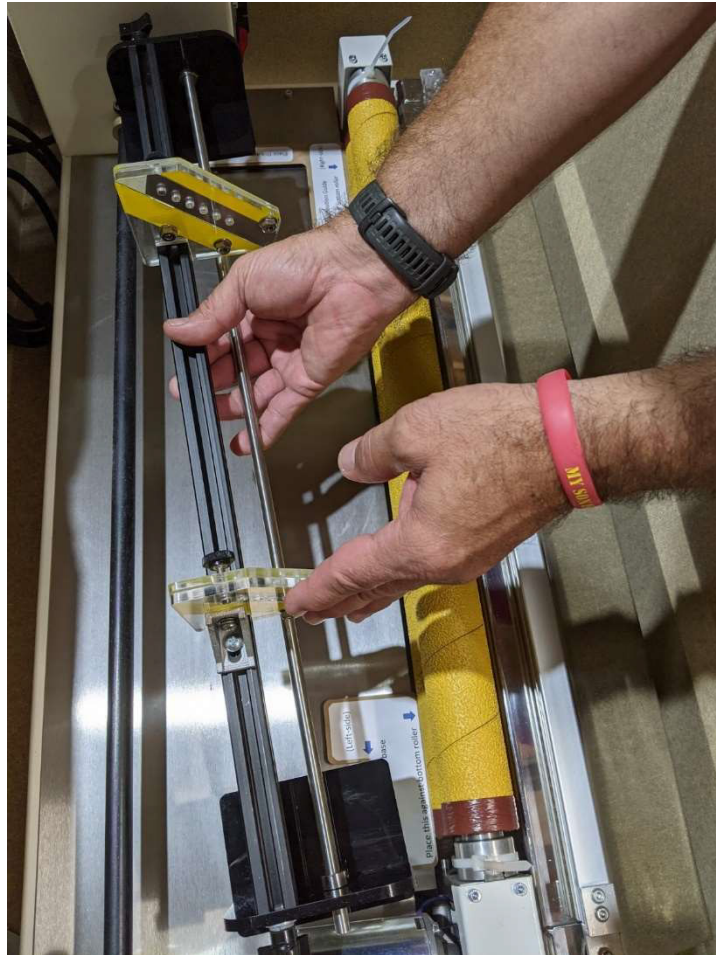
** PLACEMENT OF THE CARDBOARD CUT-OUTS IS
SOLELY DEPENDENT ON THE LENGTH OF THE VERTICAL
BLADE ASSEMBLY, DRY FIT THE ASSEMBLY BEFORE
PEELING OFF TAPE LINERS.

PEEL OFF LINER TO EXPOSE DOUBLE-SIDED TAPE



IF YOUR DRY-FIT TEST CENTERED THE ASSEMBLY WITHIN THE YELLOW ROLLER AREA, MOVE FORWARD WITH THE INSTALLATION.

PLACE VERTICAL BLADE ASSEMBLY CAREFULLY INTO THE CUT-OUT CARDBOARD SPACES, BE CERTAIN THE ASSEMBLY IS SQUARE TO THE ROLLERS. PRESS DOWN ONCE PLACEMENT IS CONFIRMED.



BLADE HOLDERS CAN BE MOVED L-to-R BY LOOSENING THE TRACK SCREW AND RE-TIGHTENING. THE ENTIRE BLADE TRACK CAN BE TILTED UP, OUT OF THE WAY BY LOOSENING THE LARGE KNOB(S), THEN RE-TIGHTENING.

MATERIAL SHOULD FOLLOW PATH THAT LEADS 'OVER'
THE TOP OF THE LOWER BAR/SQUARE BAR. THIS
ALLOWS THE BLADES TO MAKE FULL CONTACT FOR
PROPER SLITTING.



BLADES CAN BE SAFELY TUCKED INSIDE THE
BLADE-HOLDERS WHEN NOT IN USE. EACH BLADE
HOLDER HAS ITS OWN KNURLED SCREW.

AFTER GEMFIX VERTICAL BLADE ASSEMBLY HAS BEEN INSTALLED, PLEASE FOLLOW THIS PROCEDURE:

- 1) BLADES SHOULD BE TUCKED SAFELY INTO BLADE HOLDERS PRIOR TO LOADING MATERIAL.
- 2) ENTIRE VERT-BLADE TRACK CAN BE TILTED UPWARDS FOR EASIER MATERIAL THREADING.
- 3) LOAD MATERIAL AS PER MANUAL, FLOWING OVER THE TOP LIKE A 'WATERFALL' .
- 4) FOLLOW PATH UNDER BLACK MATERIAL BAR, AS USUAL, THEN OVER VERT-BLADE LOWER BAR/SQUARE BAR.
- 5) LOAD MATERIAL BETWEEN ROLLERS, AS USUAL, MOVING MATERIAL FORWARD WITH GEMFIX ROLLER CONTROLS. THIS SHOULD TIGHTEN THE MATERIAL.
- 6) CAREFULLY EXTEND BLADES OUTSIDE OF HOLDERS ABOUT 1/2" - 1".
- 7) LOWER VERT-BLADE TRACK AND THE BLADES INTO MATERIAL WHILE MOVING MATERIAL FORWARD WITH THE GEMFIX ROLLER CONTROLS.
- 8) ALL L-to-R BLADE ADJUSTMENTS SHOULD BE MADE WITH CAUTION.
- 9) SAFELY STORE BLADES UP INSIDE EACH BLADE HOLDER WHEN NOT IN USE.