



# TRANSFER

#### Need More Paper?

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#### **I650 Print Optimizer Settings:**

1) Open your graphic in the UNDERPRINT tab

2) Under Printer Options, Set Media Type to User Type 2 and Media Weight to Ultra Heavy 2

UniNet iColor 650				Spot Gold
<ul> <li>Settings</li> </ul>		Printer Options		
🔨 Color Layer 🛛 🕂				
Layer Profile				Reset to Print Mode
Processing Options		Options		
Printer Options		Options	Value	
CMYK Color Adjustmen	its	Resolution	1200x1200 [1200 x 1200] V	
Separation Curves		Ink Setup	Overprint ~	
ICC Profile		Input Tray	Multi Purpose ~	
Halftones		Media Check	All Off 🗸 🗸	
Variable Dot Setup		Media Type	User Type 2 V	
Ink Removal		Media Weight	Ultra Heavy 2 189-216g $$	
Other		Output Bin	Auto	
0				
		<u></u>		
			Create Print Mode	OK Cancel

## **I650 Print Optimizer Settings:**

#### 1) Open your graphic in the UNDERPRINT tab

### 2) Under Printer Options, set Paper Type to Labels

UniNet iColor 560				Transparency Media - Underprint
Settings	Printer Options			
◆ Color Layer +- ∧∨				
Layer Profile				Reset to Print Mode
Processing Options	Options			
Printer Options	Options	Value		
CMYK Color Adjustments	Resolution	600dpi [600 x 600]	~	
Separation Curves	Ink Setup	Underprint	~	
ICC Profile	Dithering	Automatic	~	
Halftones	Input Tray	ByPass Tray	~	
Variable Dot Setup	Output Quality	Standard	~	
Ink Removal	Paper Type	Labels	~	
		Create Print Me	ode	OK Cancel

#### 8432 and 9541 Print Optimizer settings:

1) Under Layer Profile - Remove the checkmark next to "White" to turn white toner off and check "no mirror".

**Please note –** if you are working under a queue that is programmed to mirror designs when importing, this radio button will NOT override it, it will need to be unchecked on the main screen (see below).

Settings	Layer Profile						
Color Layer +─							
Layer Profile	Color La	yer					
Processing Options	1						
Printer Options							
CMYK Color Adjustments							
Separation Curves					-		
ICC Profile	Plane	Enable	Flood	Choke	Synonym		
Halftones	White				White	~	
Variable Dot Setup	Cyan			o\$			
Ink Removal	Magenta	<b>V</b>		0Ĉ			
♥ Other	Yellow	<b>V</b>		00			
	Exclude from Use multipage Page Flood level:	e document as lay	-		Mirror Mirror Horizor Mirror Vertical ayer Passes		
	Auto Pause time		0	Scale )	×	100.00 🗘	
	Prompt for pause			Scale )		100.00 0	
	Toggle Port					100.00 🗸	
		Create	: Print Mode			OK	Cancel

#### 2) Under Printer Options - Set Media Type to Glossy and Media Weight to Ultra Heavy 2

Layer Profile			Reset to Print Mode
Processing Options	Options		
Printer Options	Options	Value	
CMYK Color Adjustments	Resolution	600x1200 [600 x 1200] V	
Separation Curves	Ink Setup	3Color - White 🗸	
ICC Profile	Input Tray	Multi Purpose 🗸	
Halftones	Media Check	Auto 🗸	
Variable Dot Setup	Media Type	Glossy ~	
Ink Removal	Media Weight	Ultra Heavy 2 189-216g 🗸 🗸	
Other			

3) Per step number 1, double check the bottom right-hand corner of your screen to make sure the **mirror** function is disabled.

Queue Page Job Copies	DFX Standard v2 Crop	V Duplicate	
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Color Adjust			
Crop Mark	Invert	Mirror	Reset

## 1650, i560, 8432, and 9541 steps are the same from here down:

- 4) Install paper in the multi-purpose tray and print
- **5)** Use scissors to cut out your design leaving 2-3mm of spacing around the edges
- 6) Fill your bowl with room temperature water and **submerge the pre-cut decal for 30-60 seconds** or until the middle of the decal can easily be moved around.

7) Remove from water and quickly apply to your clean decal surface, **backing side down** and gently slide backing off. Press firmly using your fingers, a damp cloth/paper towel, or mini squeegee to remove any air bubbles. Gently pad off any excess water.







**8)** Let the decal set to dry for at least 3 hours out of direct sunlight. Ceramics can be baked in an oven at 230 degrees Fahrenheit for 10-15 minutes to speed up curing, or the decal will cure naturally when left to dry about 24-48 hours.



# Additional Information:

- Waterslide decals are not dishwasher safe gently hand wash
- Once cured, it can be difficult to remove waterslide decals. For a natural removal solution, try soaking in hot water or vinegar and scrape while soaking. You can also use a product like Goo Gone to remove the decal.
- Laser waterslide decals do not require being sealed, however, if you desire to seal them, allow 48 hours to cure before sealing. Sealing recommendations are as follows:
  - » If the decals are for more decorative use like glass blocks, you can seal them with two coats of clear acrylic spray - Rustoleum 2X Clear has been tested, but any clear acrylic spray should work. Mod Podge can also be used for a dishwasher safe version. Setting times vary, so follow manufacturer's instructions.
  - » For sealing decals on tumblers, you can epoxy or use a non-epoxy sealant called Crystalac.
  - Please note, most of these sealants contain harmful chemicals and require proper safety equipment.
     Please refer to the manufacturer's safety instructions when handling.
- Not safe for skin please use temporary tattoo paper for this application
- Not recommended for firing on porcelain, china, or ceramics. Cure temperature should be under 390 Fahrenheit.

For additional support, please contact support@coldesi.com or open a ticket at <u>https://support.coldesi.com/open-a-ticket/</u>.