


Embroidery Guide

Fabric Type	Needle Type	Backing Suggested	Topping Needed*
Pique Knit	75/11 Sharp	2.5-3 oz Cutaway	Yes
T-Shirt	75/11 Sharp	2.5-3.5 oz Cutaway	No
Woven	75/11 Sharp	2.5-3 oz Cutaway	No
Caps	80/12 Sharp	3 oz Cap Tearaway	No
Denim Lt/Med	75/11 Sharp	2.5-3 oz Cutaway	No
Denim Heavy	80/12 Sharp	2 oz Tearaway	No
Fleece Lt/Med	75/11 Sharp	2.5-3 oz Cutaway	Yes
Fleece Heavy	75/11 Sharp	2.5-3 oz Cutaway	Yes
Nylon/Satin	75/11 Sharp	3.5 oz Cutaway	No
Corduroy Lt/Med	75/11 BPoint	2.5-3 oz Cutaway	Yes
Corduroy Heavy	75/11 BPoint	2.5-3 oz Cutaway	Yes
Terry Cloth	75/11 BPoint	2.5-3 oz Cutaway	Yes
Lycra/Silk	70/10 BPoint	3-3.75 oz Cutaway	No
Leather Lt/Med	75/11 Tri-Tip	2 oz Tearaway	No
Leather Heavy	75/11 Tri-Tip	2 oz Tearaway	No
Canvas Lt/Med	75/11 Sharp	2 oz Tearaway	No
Canvas Heavy	80/12 Sharp	2 oz Tearaway	No
Hard-to-Hoop	75/11 CoolSew	1.5 oz Peel-n-Stick	No
Spandex	75/11 BPoint	3 oz Cutaway	No
Moisture Wick Golf	75/11 BPoint	3 oz Cutaway	Yes

*Use [water-soluble topping](#) on fabric that can be machine washed. Embroidery topping is a specially crafted material that prevents embroidery stitches from sinking into absorbing types of fabric. When working with fabrics like terry cloth, knits, fleece, jersey, velvet, corduroy, artificial fur, and any fabric with a nap, the use of embroidery topping is essential for optimal results.

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