1. Identification of the substance/mixture and of the company/undertaking

Product name: Specialty White Ink Type RWDTG1

Product code: 7442684

Synonyms: DTG-G4-Cart-White1_2.

Relevant identified uses of the substance or mixture and uses advised against:
Identified uses: ink or inkjet chemical

Supplier: EASTMAN KODAK COMPANY, 343 State Street, Rochester, New York 14650

IN EMERGENCY, telephone: 1-800-424-9300 or +1 703-527-3887.

For further information about this product, email us-pep@kodak.com.

2. Hazards identification

Classification of the chemical in accordance with paragraph (d) of 29 CFR 1910.1200:

<table>
<thead>
<tr>
<th>Hazard class</th>
<th>Hazard category</th>
<th>Route of exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carcinogenicity</td>
<td>Category 2</td>
<td>--</td>
</tr>
<tr>
<td>Acute aquatic toxicity</td>
<td>Category 3</td>
<td>--</td>
</tr>
<tr>
<td>Chronic aquatic toxicity</td>
<td>Category 3</td>
<td>--</td>
</tr>
</tbody>
</table>

GHS-Labelling

Contains:
titanium dioxide (13463-67-7), 1,2-Benzisothiazol-3(2H)-one (2634-33-5)

Symbol(s):

Signal word: Warning
Hazard statements: Suspected of causing cancer. Harmful to aquatic life with long lasting effects.

Precautionary statements:

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

Response: IF exposed or concerned: Get medical advice/attention.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulation.

HMIS IV Hazard Ratings: Health - 1*, Flammability - 1, Physical Hazard - 0

NFPA Hazard Ratings: Health - 1, Flammability - 1, Instability - 0

NOTE: HMIS IV and NFPA 704 (2007) hazard indexes involve data review and interpretation that may vary among companies. They are intended only for rapid, general identification of the magnitude of the potential hazards. To adequately address safe handling, ALL information in this MSDS must be considered.

3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Weight percent</th>
<th>Components</th>
<th>(CAS-No.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>15 - 40</td>
<td>Glycerol</td>
<td>(56-81-5)</td>
</tr>
<tr>
<td>7 - 13</td>
<td>titanium dioxide</td>
<td>(13463-67-7)</td>
</tr>
<tr>
<td>1 - 5</td>
<td>Triethylene glycol</td>
<td>(112-27-6)</td>
</tr>
<tr>
<td>0.1 - &lt; 1</td>
<td>N,N-diethylethanamine</td>
<td>(121-44-8)</td>
</tr>
<tr>
<td>0.01 - &lt; 0.05</td>
<td>1,2-Benzisothiazol-3(2H)-one</td>
<td>(2634-33-5)</td>
</tr>
</tbody>
</table>

4. First aid measures

Inhalation: If symptomatic, move to fresh air. Get medical attention if symptoms persist.

Eyes: Any material that contacts the eye should be washed out immediately with water. If easy to do, remove contact lens, if worn. Get medical attention if symptoms persist.

Skin: Wash off immediately with soap and plenty of water. Get medical attention if irritation develops and persists. Wash contaminated clothing before re-use.
**Ingestion:** If swallowed, only induce vomiting as directed by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

**Most important symptoms and effects, both acute and delayed:** Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain. Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

**Indication of any immediate medical attention and special treatment needed:**

**Treatment:** No information available.

5. **Firefighting measures**

**Extinguishing Media:** Water spray, Carbon dioxide (CO2), Dry chemical, Foam.

**Special hazards arising from the substance or mixture**

**Hazardous Combustion Products:** Carbon oxides, Nitrogen oxides (NOx)

**Special Fire-Fighting Procedures:** Wear self-contained breathing apparatus and protective suit. Fire or excessive heat may produce hazardous decomposition products.

**Unusual Fire and Explosion Hazards:** None.

6. **Accidental release measures**

**Personal precautions, protective equipment and emergency procedures:** Refer to protective measures listed in sections 7 and 8.

**Methods and materials for containment and cleaning up:** Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Clean surface thoroughly to remove residual contamination.

**Environmental precautions:** Prevent runoff from entering drains, sewers, or streams.

**For Large Spills:** Prevent runoff from entering drains, sewers, or streams.

7. **Handling and storage**

**Precautions for safe handling**

**Personal precautions:** Avoid contact with eyes, skin, and clothing. Avoid breathing mist or vapour. Use only with adequate ventilation. Wash thoroughly after handling. Do not eat, drink or smoke when using this product.
Prevention of Fire and Explosion: Keep from contact with oxidizing materials.

Ventilation: Match ventilation rates to conditions of use so as not to exceed any applicable exposure limits (see Section 8).

Conditions for safe storage, including any incompatibilities: Keep in a dry, cool and well-ventilated place. Cool conditions (5 - 30°C). Keep container tightly closed. Keep away from food, drink and animal feeding stuffs. Keep away from incompatible substances (see Incompatibility section.)

8. Exposure controls/personal protection

Occupational exposure controls

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Regulatory List</th>
<th>Value Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Glycerol</td>
<td>OSHA</td>
<td>Time weighted average</td>
<td>5 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Form of exposure: mist, respirable fraction</td>
<td></td>
</tr>
<tr>
<td>Glycerol</td>
<td>OSHA</td>
<td>Time weighted average</td>
<td>15 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Form of exposure: mist, total particulate</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Time weighted average</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Form of exposure: total dust</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Remarks: mist</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Time weighted average</td>
<td>5 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Form of exposure: respirable fraction</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Remarks: mist</td>
<td></td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>ACGIH</td>
<td>Time weighted average</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td></td>
<td>OSHA</td>
<td>Time weighted average</td>
<td>15 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Form of exposure: total dust</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Time weighted average</td>
<td>10 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Form of exposure: total dust</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Short term exposure limit</td>
<td>20 mg/m³</td>
</tr>
</tbody>
</table>

Appropriate engineering controls: Use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. Controls should be sufficient so that applicable occupational exposure limits are not exceeded.

Individual protection measures, such as personal protective equipment

Eye protection: Wear safety glasses with side shields (or goggles).

Hand protection: Wear protective gloves/ protective clothing.

Respiratory protection: If engineering controls do not maintain airborne concentrations below recommended exposure limits, an approved respirator must be worn. If respirators are used, a
program should be instituted to assure compliance with applicable federal, state, commonwealth, provincial, or local laws and regulations.

9. Physical and chemical properties

**Physical form:** liquid

**Colour:** white

**Odour:** No data available - testing not performed

**Specific gravity:** No data available - testing not performed

**Vapour pressure:** No data available - testing not performed

**Vapour density:** No data available - testing not performed

**Boiling point/boiling range:** No data available - testing not performed

**Water solubility:** No data available - testing not performed

**pH:** No data available - testing not performed

**Flash point:** No data available - testing not performed

**Evaporation rate:** No data available - testing not performed

**Flammability (Solid; gas):** No data available - testing not performed

**Upper explosion limit:** No data available - testing not performed

**Lower explosion limit:** No data available - testing not performed

**Partition coefficient: n-octanol/water:** No data available - testing not performed

**Auto-ignition temperature:** No data available - testing not performed

** Decomposition temperature:** No data available - testing not performed

**Viscosity:** No data available - testing not performed

**Explosive properties:** No data available - testing not performed

**Oxidizing properties:** No data available - testing not performed
### 10. Stability and reactivity

**Reactivity:** No data available

**Chemical stability:** Stable under normal conditions.

**Possibility of hazardous reactions:** Hazardous polymerisation does not occur.

**Conditions to avoid:** Heat, flames, sparks, and other sources of ignition.

**Incompatible materials:** Strong oxidizing agents.

**Hazardous decomposition products:** None under normal conditions of use.

### 11. Toxicological information

**Effects of Exposure**

**General advice:**

- Contains: titanium dioxide. This substance is classified as a Carcinogen by OSHA.
- Contains: N,N-diethylethanamine. Airborne exposure may cause visual disturbances.

**Inhalation:** Expected to be a low hazard for recommended handling.

**Eyes:** May cause transient irritation.

**Skin:** Causes mild skin irritation.

**Ingestion:** May cause irritation of the gastrointestinal tract if swallowed.

**Data for Glycerol (CAS 56-81-5):**

**Acute Toxicity Data:**

Oral LD50 (Rat): 12,600 mg/kg
- Inhalation LC50 (Rat): > 2.75 mg/l / 4 hr
- Dermal LD50 (Rabbit): > 10 g/kg
- Skin irritation: slight
- Eye irritation: very slight

**Data for titanium dioxide (CAS 13463-67-7):**
Acute Toxicity Data:
Oral LD50 (Rat): > 3,200 mg/kg (10% in water)
- Oral LD50 (Mouse): > 3,200 mg/kg (10% in water)
- Inhalation LC50 (Rat): 5.09 mg/l / 4 hr (no deaths occurred)
- Dermal LD50 (Guinea pig): > 1,000 mg/kg
- Skin irritation: slight
- Sensitisation (Guinea pig): none
- Eye irritation: No eye irritation

Data for Triethylene glycol (CAS 112-27-6):

Acute Toxicity Data:
Oral LD50 (Rat): 17 g/kg
- Inhalation LC50 (Rat): > 5.2 mg/l / 4 hr (no deaths occurred)
- Dermal LD50 (Rabbit): >20 mL/kg
- Skin irritation: None.
- Eye irritation: none

Data for N,N-diethylethanamine (CAS 121-44-8):

Acute Toxicity Data:
Oral LD50 (Rat): 460 mg/kg
- Inhalation LC50: 1,000 mg/l / 4 hr
- Inhalation LC50 (Rat): 14.5 mg/l / 1 hr
- Dermal LD50: 570 mg/kg
- Skin irritation: Extremely corrosive and destructive to tissue.
- Eye irritation: severe

Mutagenicity/Genotoxicity Data:
- Ames test: negative (in presence and absence of activation)
- Chromosomal aberration assay: positive (in presence of activation)

Data for 1,2-Benzisothiazol-3(2H)-one (CAS 2634-33-5):

Acute Toxicity Data:
Oral LD50 (Rat): 454 mg/kg
- Dermal LD50 (Rat): > 2,000 mg/kg

Carcinogenicity

American Conference of Governmental Industrial Hygienists (ACGIH):
No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

International Agency for Research on Cancer (IARC):
Group 2B - Possibly Carcinogenic to
12. Ecological information

The following properties are ESTIMATED from the components of the preparations.

**Potential Toxicity:**

- Toxicity to fish (LC50): 10 - 100 mg/l estimated
- Toxicity to daphnia (EC50): 10 - 100 mg/l estimated

**Persistence and degradability:** Not readily biodegradable.

This product has not been tested for environmental effects.

**Bioaccumulative potential**

No data available

**Mobility in soil**

No information available.

13. Disposal considerations

Discharge, treatment, or disposal may be subject to federal, state, commonwealth, provincial, or local laws. Since emptied containers retain product residue, follow label warnings even after container is emptied.

14. Transport information

Not regulated for all modes of transportation.
For more transportation information, go to: www.kodak.com/go/ship.

### 15. Regulatory information

#### Notification status

<table>
<thead>
<tr>
<th>Regulatory List</th>
<th>Notification status</th>
</tr>
</thead>
<tbody>
<tr>
<td>TSCA</td>
<td>Not all listed</td>
</tr>
<tr>
<td>DSL</td>
<td>Not all listed</td>
</tr>
<tr>
<td>NDSL</td>
<td>None listed</td>
</tr>
<tr>
<td>EINECS</td>
<td>Not all listed</td>
</tr>
<tr>
<td>ELINCS</td>
<td>None listed</td>
</tr>
<tr>
<td>NLP</td>
<td>Listed</td>
</tr>
<tr>
<td>AICS</td>
<td>Not all listed</td>
</tr>
<tr>
<td>IECS</td>
<td>Not all listed</td>
</tr>
<tr>
<td>ENCS</td>
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</tr>
<tr>
<td>ECI</td>
<td>Not all listed</td>
</tr>
<tr>
<td>NZIoC</td>
<td>Not all listed</td>
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<tr>
<td>PICCS</td>
<td>Not all listed</td>
</tr>
<tr>
<td>TCSI</td>
<td>Not all listed</td>
</tr>
<tr>
<td>TSCA 12(b)</td>
<td>Listed</td>
</tr>
</tbody>
</table>

"Not all listed" indicates one or more component is either not on the public Inventory or is subject to exemption requirements. If additional information is needed contact Kodak.

#### Other regulations

- **U.S. - CERCLA/SARA (40 CFR § 302.4 Designation of hazardous substances):**
  - No components of this product are subject to the SARA Section 302 (40 CFR 302.4) reporting requirements.

- **U.S. - CERCLA/SARA - Section 302 (40 CFR § 355 Appendices A and B - The List of Extremely Hazardous Substances and Their Threshold Planning Quantities):**
  - No components of this product are subject to the SARA Section 302 (40 CFR 355) reporting requirements.

- **U.S. - CERCLA/SARA - Section 313 (40 CFR § 372.65):**
  - No components of this product are
Toxic Chemical Release Reporting: subject to the SARA Section 313 (40 CFR 372.65) reporting requirements.

U.S. - California - 8 CCR Section 339 - Director's List of Hazardous Substances: No components found on the California Director's List of Hazardous Substances.

U.S. - California - 8 CCR Section 5200-5220 - Specifically Regulated Carcinogens: No components found on the California Specifically Regulated Carcinogens List.

U.S. - California - 8 CCR Section 5203 Carcinogens: No components found on the California Section 5203 Carcinogens List.

U.S. - California - 8 CCR Section 5209 Carcinogens: No components found on the California Section 5209 Carcinogens List.

U.S. - Massachusetts - General Law Chapter 111F (MGL c 111F) - Hazardous Substances Disclosure by Employers (a.k.a. Right to Know Law): Glycerol, titanium dioxide

U.S. - Minnesota Employee Right-to-Know (5206.0400, Subpart 5. List of Hazardous Substances): Glycerol, titanium dioxide

U.S. - New Jersey - Worker and Community Right to Know Act (N.J.S.A. 34:5A.1): Glycerol, titanium dioxide

U.S. - Pennsylvania - Part XIII. Worker and Community Right-to-Know Act (Chapter 323 Hazardous Substance List, Appendix A): Non-hazardous components (59476), Glycerol, Water, titanium dioxide, Proprietary (60211), Triethylene glycol, N,N-diethylethanalmine

**16. Other information**

The data below reflects current legislative requirements whereas the product in your possession may carry a different version of the label depending on the date of manufacture.

**US/Canadian Label Statements:**

**Specialty White Ink Type RWDTG1**

**Contains:**

titanium dioxide (13463-67-7), 1,2-Benzisothiazol-3(2H)-one (2634-33-5)

**Symbol(s):**
Signal word: Warning

Hazard statements: Suspected of causing cancer. Harmful to aquatic life with long lasting effects.

Precautionary statements:

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid release to the environment. Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response: IF exposed or concerned: Get medical advice/ attention.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulation.

This Safety Data Sheet has been compiled and is solely intended for this product. The information is based upon the present state of our knowledge.

R-1, S-1, F-1, C-0 CARC