This SDS adheres to the standards and regulatory requirements of the United States and may not meet the regulatory requirements in other countries.

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

- **Product name**: GENUINE DTG MAGENTA PIGMENT INK
- **MSDS Number**: 130000128531
- **Product Use**: Printing Ink
- **Manufacturer/Distributor**: Colman & Company, Inc
  5409 S West Shore Blvd
  Tampa FL 33611
- **Product Information**: 1-800-891-1094
- **Medical Emergency**: 1-800-441-3637 (outside the U.S. 1-302-774-1139)
- **Transport Emergency**: CHEMTREC: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

SECTION 2. HAZARDS IDENTIFICATION

**Potential Health Effects**

- **Skin**: May cause skin irritation. Discomfort, itching, redness, or swelling.
- **Eyes**: Causes eye irritation. Pain, tearing, swelling, redness, or temporary visual impairment.
- **Ingestion**: Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.
- **Repeated exposure**: Adverse effects from repeated exposure may include.; Kidney effects
  Adverse effects from repeated ingestion may include.; Kidney effects, Bladder stones
- **Target Organ**: Kidney

**Carcinogenicity**

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, or OSHA, as a carcinogen.

- **Ethane-1,2-diol**: This material has been classified as a probable human carcinogen.
SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Concentration</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethane-1,2-diol</td>
<td>107-21-1</td>
<td>&lt;10 %</td>
</tr>
<tr>
<td>Alkyl ether</td>
<td></td>
<td>&lt;10 %</td>
</tr>
<tr>
<td>Cyclic amide</td>
<td></td>
<td>&lt;10 %</td>
</tr>
<tr>
<td>2-(2-(2-Butoxyethoxy)ethoxy)ethanol</td>
<td>143-22-6</td>
<td>&lt;=10 %</td>
</tr>
<tr>
<td>Non regulated ingredients</td>
<td></td>
<td>&gt;60%</td>
</tr>
</tbody>
</table>

Any component not specifically identified is considered a trade secret. Properties and potential hazards of any trade secret component are included in this safety data sheet.

SECTION 4. FIRST AID MEASURES

**Skin contact**: Wash off immediately with plenty of water. Wash contaminated clothing before re-use. Get medical attention if irritation develops and persists.

**Eye contact**: Immediately flush eye(s) with plenty of water. Seek medical advice.

**Inhalation**: If inhaled, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.

**Ingestion**: Is not considered a potential route of exposure. If swallowed Do NOT induce vomiting. Call a physician or poison control centre immediately.
SECTION 5. FIREFIGHTING MEASURES

Flammable Properties
- Flash point: 93 °C (199 °F)
- Ignition temperature: 401 °C (754 °F)

Lower explosion limit/ lower flammability limit: 3.2 vol%
Upper explosion limit/ upper flammability limit: 15.3 vol%

Fire and Explosion Hazard: Hazardous decomposition products formed under fire conditions. (see also section 10) Avoid breathing decomposition products.

Suitable extinguishing media: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Water spray
- Dry chemical
- Carbon dioxide (CO2)

Firefighting Instructions: Exposure to decomposition products may be a hazard to health. Wear self-contained breathing apparatus for firefighting if necessary. Evacuate personnel to safe areas. Stop spill/release if it can be done with minimal risk. Do not allow run-off from fire fighting to enter drains or water courses.

SECTION 6. ACCIDENTAL RELEASE MEASURES

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

Safeguards (Personnel): Avoid contact with skin, eyes and clothing. Ensure adequate ventilation. Wear suitable protective equipment.

Spill Cleanup: Contain spill. Soak up with inert absorbent material. Collect and contain contaminated absorbent and dike material for disposal. Keep in suitable, closed containers for disposal. Ventilate the area. Clean contaminated
Accidental Release Measures: Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Clean contaminated floors and objects thoroughly while observing environmental regulations. Dispose of in accordance with local regulations.

SECTION 7. HANDLING AND STORAGE

Handling (Personnel): Avoid breathing vapours or mist. Keep away from heat and flame. Do not use in areas without adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes and clothing. Contaminated work clothing should not be allowed out of the workplace. Remove contaminated clothing and protective equipment before entering eating areas. Remove and wash contaminated clothing before re-use.

Handling (Physical Aspects): Keep away from heat and sources of ignition. Avoid formation of aerosol.

Storage: Store at room temperature in the original container. Keep away from sources of ignition - No smoking. Do not store or consume food, drink or tobacco in areas where they may become contaminated with this material. Keep container closed when not in use. Do not reuse empty container. Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls: Local exhaust or a laboratory hood should be used when handling the materials. Maintain air concentrations below occupational exposure standards.

Personal protective equipment
- Respiratory protection: Provide adequate ventilation. No personal respiratory protective equipment normally required. Where there is potential for airborne exposures in excess of applicable limits, wear approved respiratory protection with dust/mist cartridge. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the manufacturer.
Hand protection: Material: Impervious gloves. Additional protection: Gloves must be inspected prior to use. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. The exact breakthrough time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

Eye protection: Wear safety glasses with side shields.

Skin and body protection: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific workplace. Lightweight protective clothing, Safety shoes.

Exposure Guidelines
Exposure Limit Values

<table>
<thead>
<tr>
<th>Substance</th>
<th>TLV (ACGIH)</th>
<th>AEL *</th>
<th>AEL *</th>
<th>AEL *</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethane-1,2-diol</td>
<td>100 mg/m3</td>
<td>10 mg/m3</td>
<td>50 ppm</td>
<td>100 ppm</td>
</tr>
<tr>
<td></td>
<td>TLV-C Aerosol.</td>
<td>8 &amp; 12 hr. TWA Particulate.</td>
<td>8 &amp; 12 hr. TWA Vapor.</td>
<td>8 &amp; 12 hr. TWA Vapor.</td>
</tr>
<tr>
<td>Alkyl ether</td>
<td>10 mg/m3</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>8 &amp; 12 hr. TWA Aerosol.</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Cyclic amide</td>
<td>5 ppm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>8 &amp; 12 hr. TWA</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
* AEL is Acceptable Exposure Limit. Where governmentally imposed occupational exposure limits which are lower than the AEL are in effect, such limits shall take precedence.

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form</td>
<td>liquid</td>
</tr>
<tr>
<td>Color</td>
<td>no data available</td>
</tr>
<tr>
<td>Odor</td>
<td>not significant</td>
</tr>
<tr>
<td>pH</td>
<td>7.0 - 9.0</td>
</tr>
<tr>
<td>Freezing point</td>
<td>-13 °C (9 °F)</td>
</tr>
<tr>
<td>Boiling point</td>
<td>100 °C (212 °F)</td>
</tr>
<tr>
<td>Vapour Pressure</td>
<td>0.5 hPa</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>1.05</td>
</tr>
<tr>
<td>Water solubility</td>
<td>soluble</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Slower than Ether</td>
</tr>
</tbody>
</table>

**SECTION 10. STABILITY AND REACTIVITY**

- **Conditions to avoid**: None reasonably foreseeable.
- **Incompatibility**: None reasonably foreseeable.
- **Hazardous decomposition products**: no data available.
- **Hazardous reactions**: None reasonably foreseeable.

**SECTION 11. TOXICOLOGICAL INFORMATION**

- **Ethane-1,2-diol**
  - **Dermal LD50**: > 3,500 mg/kg, Mouse
  - **Oral LD50**: 1,650 mg/kg, Cat
  - **Inhalation**: no data available
  - **Skin irritation**: No skin irritation, Rabbit
  - **Eye irritation**: No eye irritation, Rabbit
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Skin sensitization : Does not cause skin sensitisation., human

Repeated dose toxicity : Oral
Rat

Target Organs: Kidney
Kidney damage

Carcinogenicity : Not classifiable as a human carcinogen.
Animal testing did not show any carcinogenic effects.

Mutagenicity : Animal testing did not show any mutagenic effects.
Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

Reproductive toxicity : No toxicity to reproduction
No effects on or via lactation
Animal testing showed no reproductive toxicity.

Teratogenicity : Evidence suggests the substance is not a developmental toxin in animals.

Alkyl ether

Dermal LD50 : 13,300 mg/kg, Rabbit

Oral LD50 : 20,760 mg/kg, Rat

Inhalation 4 h LC50 : > 48.1 mg/l, Rat

Inhalation 4 h Acute toxicity estimate

Skin irritation : slight irritation, Rabbit

Eye irritation : slight irritation, Rabbit

Skin sensitization : Did not cause sensitisation on laboratory animals., Guinea pig

Patch test on human volunteers did not demonstrate sensitisation properties., human

Repeated dose toxicity : Oral
multiple species

Oxylate crystal deposition
Carcinogenicity : Not classifiable as a human carcinogen.

Mutagenicity : Tests on bacterial or mammalian cell cultures did not show mutagenic effects. Animal testing did not show any mutagenic effects.

Reproductive toxicity : No toxicity to reproduction Animal testing showed no reproductive toxicity.

Teratogenicity : Animal testing showed effects on embryo-fetal development at levels equal to or above those causing maternal toxicity.

Cyclic amide

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dermal LD50</td>
<td>&gt; 2,000 mg/kg, Rat</td>
</tr>
<tr>
<td>Oral LD50</td>
<td>8,000 mg/kg, Rat</td>
</tr>
<tr>
<td>Inhalation</td>
<td>Rat</td>
</tr>
<tr>
<td></td>
<td>An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.</td>
</tr>
<tr>
<td>Skin irritation</td>
<td>No skin irritation, Rabbit</td>
</tr>
<tr>
<td>Eye irritation</td>
<td>Eye irritation, Rabbit</td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>Does not cause skin sensitisation., Mouse</td>
</tr>
<tr>
<td></td>
<td>Information given is based on data obtained from similar substances.</td>
</tr>
<tr>
<td>Repeated dose toxicity</td>
<td>Oral</td>
</tr>
<tr>
<td></td>
<td>Rat</td>
</tr>
<tr>
<td></td>
<td>Kidney effects</td>
</tr>
</tbody>
</table>

Mutagenicity : Animal testing did not show any mutagenic effects. Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

Reproductive toxicity : No toxicity to reproduction Animal testing showed no reproductive toxicity.

Teratogenicity : Animal testing showed effects on embryo-fetal development at levels equal to or above those causing maternal toxicity.

2-(2-(2-Butoxyethoxy)ethoxy)ethanol
GENUINE DTG MAGENTA PIGMENT INK

Dermal LD50 : 3,540 mg/kg, Rabbit
Oral LD50 : 5,170 mg/kg, Rat
Skin irritation : No skin irritation, Rabbit
Eye irritation : Risk of serious damage to eyes, Rabbit
   Information given is based on data obtained from similar substances.
Skin sensitization : Does not cause skin sensitisation, Guinea pig
   Information given is based on data obtained from similar substances.
   Does not cause respiratory sensitisation, Guinea pig
   Information given is based on data obtained from similar substances.
Repeated dose toxicity : Oral
   Rat
   No toxicologically significant effects were found, Information given is based on data obtained from similar substances.
Carcinogenicity : Not classifiable as a human carcinogen.
   Animal testing did not show any carcinogenic effects.
   Information given is based on data obtained from similar substances.
Mutagenicity : Tests on bacterial or mammalian cell cultures did not show mutagenic effects.
   Animal testing did not show any mutagenic effects.
   Information given is based on data obtained from similar substances.
Reproductive toxicity : No toxicity to reproduction
   Animal testing showed no reproductive toxicity.
   Information given is based on data obtained from similar substances.
Teratogenicity : Animal testing showed no developmental toxicity.

SECTION 12. ECOLOGICAL INFORMATION

Aquatic Toxicity
Ethane-1,2-diol
96 h LC50 : Pimephales promelas (fathead minnow) 72,860 mg/l
<table>
<thead>
<tr>
<th>Substance</th>
<th>96 h ErC50</th>
<th>48 h EC50</th>
<th>48 h LC50</th>
<th>24 h EC50</th>
<th>72 h ErC50</th>
<th>48 h EC50</th>
<th>72 h LC50</th>
<th>48 h LC50</th>
<th>24 h LC50</th>
<th>21 d NOEC</th>
<th>21 d NOEC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pseudokirchneriella subcapitata (green algae)</td>
<td>6,500 mg/l</td>
<td></td>
<td></td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Daphnia magna (Water flea)</td>
<td>&gt; 100 mg/l</td>
<td>OECD Test Guideline 202</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Pimephales promelas (fathead minnow)</td>
<td>75,200 mg/l</td>
<td></td>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Leuciscus idus (Golden orfe)</td>
<td>&gt; 10,000 mg/l</td>
<td></td>
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<td></td>
<td></td>
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<tr>
<td>Daphnia magna (Water flea)</td>
<td>&gt; 10,000 mg/l</td>
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<tr>
<td>Desmodesmus subspicatus (green algae)</td>
<td>&gt; 500 mg/l</td>
<td></td>
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<td></td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Leuciscus idus (Golden orfe)</td>
<td>2,200 mg/l</td>
<td>DIN 38412</td>
<td></td>
<td></td>
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<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Desmodesmus subspicatus (green algae)</td>
<td>&gt; 612 mg/l</td>
<td></td>
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<td></td>
<td></td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Daphnia magna (Water flea)</td>
<td>2,210 mg/l</td>
<td></td>
<td></td>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Danio rerio (zebra fish)</td>
<td>&gt; 174.6 mg/l</td>
<td>OECD Test Guideline 204</td>
<td></td>
<td></td>
<td></td>
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<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td>Daphnia magna (Water flea)</td>
<td>&gt; 174.6 mg/l</td>
<td>OECD Test Guideline 211</td>
<td></td>
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</tr>
</tbody>
</table>

**Environmental Fate**

Ethane-1,2-diol

- Biodegradability: Readily biodegradable. 90 - 100 % OECD Test Guideline 301
- Bioaccumulation: Bioaccumulation is unlikely.

Alkyl ether

- Biodegradability: 90 %
  - Readily biodegradable.
- Bioaccumulation: Bioconcentration factor (BCF): 10 - 180
Bioaccumulation is unlikely.

Cyclic amide

- Biodegradability: Biodegradable
  Readily biodegradable.

- Bioaccumulation: Bioaccumulation is unlikely.

2-(2-(2-Butoxyethoxy)ethoxy)ethanol

- Biodegradability: rapidly biodegradable
  OECD Test Guideline 301D
  Readily biodegradable.

SECTION 13. DISPOSAL CONSIDERATIONS

Waste Disposal: If recycling is not practicable, dispose of in compliance with local regulations. Never place unused product down any indoor or outdoor drain.

Container disposal:
- Do not reuse empty container.
- Contaminated/not cleaned containers should be treated/handled like product waste.
- Dispose of container properly.
- Refer to applicable Local, State/Provincial, and Federal Regulations, as well as industry Standards.

SECTION 14. TRANSPORT INFORMATION

Not classified as dangerous in the meaning of transport regulations.

SECTION 15. REGULATORY INFORMATION

- TSCA: On the inventory, or in compliance with the inventory
- SARA 313 Regulated: Ethane-1,2-diol, 2-(2-(2-Butoxyethoxy)ethoxy)ethanol, 2-(2-
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Version 2.1

Revision Date 12/10/2014 Ref. 130000128531

Chemical(s): Butoxyethoxy)ethanol

CERCLA Reportable Quantity: 83 lbs

Based on the percentage composition of this chemical in the product:
2-(2-(2-Butoxyethoxy)ethoxy)ethanol

California Prop. 65: WARNING! This product contains a chemical or chemicals known to the State of California to cause cancer.

PA Right to Know Regulated Chemical(s):
Substances on the Pennsylvania Hazardous Substances List present at a concentration of 1% or more (0.01% for Special Hazardous Substances): Ethane-1,2-diol, Alkyl ether, Cyclic amide, 2-(2-(2-Butoxyethoxy)ethoxy)ethanol

NJ Right to Know Regulated Chemical(s):
Substances on the New Jersey Workplace Hazardous Substance List present at a concentration of 1% or more (0.1% for substances identified as carcinogens, mutagens or teratogens): Ethane-1,2-diol, 2-(2-(2-Butoxyethoxy)ethoxy)ethanol

SECTION 16. OTHER INFORMATION

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Significant change from previous version is denoted with a double bar.